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Delivering Pipes,
Building Trust

uPVC UGDS Pipes



Vasani Polymers Pvt. Ltd.

Manufacturing Unit

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uPVC UGDS Pipes

IS 15328



PRODUCT BRIEF :

- Material: Unplasticized Poly Vinyl Chloride (uPVC)
- Pressure Rating : SN 2, SN 4 & SN 8
- Size: 63 mm to 400 mm
- Standard : IS 15328 - 2003
- Colour : Orange
- Form Supplied : Elastometric sealing ring type pipe with 6mtr. length.

ADVANTAGE :

- Highly durable
- Corrosion resistance
- Flexibility
- Non-toxic
- Lightweight
- Earthquake resistant
- Eco friendly

APPLICATION :

- Plumbing
- Sewerage systems
- Stormwater drainage systems
- Wastewater treatment
- Industrial drainage systems

Nominal Outside	Mean Outside Diameter		Outside Diameter at any point		Wall Thickness		
	MIN	MAX	MIN	MAX	SN 2	SN 4	SN 8
63	63	63.3	62.2	63.8			2.7 + 0.4
75	75	75.3	74.1	75.9			2.8 + 0.5
90	90	90.3	88.9	91.2			2.9 + 0.5
110	110	110.4	108.6	111.4			3.2 + 0.5
125	125	125.4	123.5	126.5		3.2 + 0.5	3.7 + 0.7
160	160	160.5	158.0	162.0	3.2 + 0.5	4.0 + 0.6	4.7 + 0.7
200	200	200.6	197.6	202.4	3.9 + 0.6	4.9 + 0.7	5.9 + 0.8
250	250	250.8	247.0	253.0	4.9 + 0.7	6.2 + 0.8	7.3 + 1.0
315	315	316.0	311.2	318.8	6.2 + 0.8	7.7 + 1.0	9.2 + 1.2
400	400	401.2	395.2	404.8	7.9 + 1.0	9.8 + 1.2	11.7 + 1.4